

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product name : TCS Fusing Liquid  
 Product form : Mixture

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against:

Used to repair a variety Thermoplastic Resins using injection process.  
 DO NOT use unless injection process is used with temperatures of a minimum of 430degF.

#### 1.3. Details of the supplier of the safety data sheet

Thermoplastic Comfort Systems, Inc  
 2619 Lime Ave.  
 Signal Hill, CA 90755  
 (562)-426-2970

#### 1.4. Emergency telephone number

No additional information available

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Flam. Liq. 2	H225
Acute Tox. 3 (Oral)	H301
Acute Tox. 3 (Dermal)	H311
Acute Tox. 3 (Inhalation)	H331
Skin Corr. 1B	H314
Muta. 2	H341
STOT SE 1	H370
STOT RE 2	H373

#### 2.2. Label elements

##### GHS-US labelling

Hazard pictograms (GHS-US) :



GHS02

GHS05

Signal word (GHS-US) :

**Danger**

Hazard statements (GHS-US) :

H225 - Highly flammable liquid and vapour  
 H314 - Causes severe skin burns and eye damage

Precautionary statements (GHS-US) :

P201 - Obtain special instructions before use  
 P202 - Do not handle until all safety precautions have been read and understood  
 P210 - Keep away from sparks, open flames, heat. - No smoking  
 P233 - Keep container tightly closed  
 P240 - Ground/bond container and receiving equipment  
 P241 - Use explosion-proof ventilating, lighting, electrical equipment  
 P242 - Use only non-sparking tools  
 P243 - Take precautionary measures against static discharge  
 P260 - Do not breathe vapours, mist  
 P264 - Wash hands, forearms and face thoroughly after handling  
 P270 - Do not eat, drink or smoke when using this product  
 P280 - Wear eye protection, protective gloves, protective clothing  
 P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER, a doctor  
 P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting  
 P302+P352 - IF ON SKIN: Wash with plenty of soap and water  
 P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
 P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing  
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P308+P313 - If exposed or concerned: Get medical advice/attention  
 P310 - Immediately call a POISON CENTER, a doctor  
 P321 - Specific treatment (see first aid instructions on this label)  
 P330 - Rinse mouth  
 P361 - Take off immediately all contaminated clothing  
 P363 - Wash contaminated clothing before reuse  
 P370+P378 - In case of fire: Use carbon dioxide (CO<sub>2</sub>), dry extinguishing powder, foam to

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extinguish  
P403+P233+P235 - Store in a well-ventilated place. Keep container tightly closed. Keep cool

### 2.4. Unknown acute toxicity (GHS US)

No data available

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product identifier	%
Proprietary Ingredient 1	Trade secret*	60 - 100*
Proprietary Ingredient 2	Trade secret*	10 - 30*

\*In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- First-aid measures general : If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.
- First-aid measures after inhalation : IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention. If breathing is difficult, supply oxygen. If breathing has stopped, give artificial respiration.
- First-aid measures after skin contact : IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. Get medical attention immediately.
- First-aid measures after eye contact : IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Get medical attention immediately. Continue rinsing.
- First-aid measures after ingestion : IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center or medical professional. Get medical attention immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Toxic if swallowed. Toxic in contact with skin. Toxic if inhaled. Causes severe skin burns and eye damage. May cause damage to organs through prolonged or repeated exposure.
- Symptoms/injuries after inhalation : Toxic if inhaled.
- Symptoms/injuries after skin contact : Toxic in contact with skin. Causes severe skin burns.
- Symptoms/injuries after eye contact : Causes serious eye damage.
- Symptoms/injuries after ingestion : Toxic if swallowed.
- Chronic symptoms : May cause damage to organs through prolonged or repeated exposure.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Carbon dioxide. Dry powder. Foam.

### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Highly flammable liquid and vapour.
- Explosion hazard : Vapours may form explosive mixture with air.
- Reactivity : No dangerous reactions known under normal conditions of use.

### 5.3. Advice for firefighters

- Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Do not dispose of fire-fighting water in the environment. Prevent human exposure to fire, fumes, smoke and products of combustion. Avoid contact with sprayed water - material slippery when wet.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Spill should be handled by trained clean-up crews properly equipped with respiratory equipment and full chemical protective gear (see Section 8). Evacuate area. Ventilate area. Keep upwind.

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### 6.1.1. For non-emergency personnel

Protective equipment : Wear Protective equipment as described in Section 8.  
Emergency procedures : Evacuate unnecessary personnel.

### 6.1.2. For emergency responders

Protective equipment : Wear suitable protective clothing, gloves and eye or face protection. Approved supplied-air respirator, in case of emergency.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters. Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.  
Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. This material and its container must be disposed of in a safe way, and as per local legislation.

### 6.4. Reference to other sections

No additional information available

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Wear recommended personal protective equipment. Use explosion-proof equipment. Avoid breathing mist, vapours. Avoid contact with skin, eyes and clothing. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Keep away from sources of ignition - No smoking.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from ignition sources.

## SECTION 8: Exposure controls/personal protection

8.1. Control parameters: : No data available

### 8.2. Exposure controls

Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use explosion-proof equipment with flammable materials. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment : Gloves. Wear chemical goggles and face shield in combination. Protective clothing.



Hand protection : Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Change contaminated gloves immediately. Suitable gloves for this specific application can be recommended by the glove supplier.

Eye protection : Chemical goggles and face shield must be worn in combination.

Skin and body protection : Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.

Respiratory protection : Wear a NIOSH-approved (or equivalent) full-facepiece airline respirator in the positive pressure mode with emergency escape provisions. In case of inadequate ventilation or risk of inhalation of vapors, use suitable respiratory equipment with gas filter (type A2). Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid  
Color : No data available  
Odor : No data available  
Odor Threshold : No data available

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pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: Proprietary Ingredient 1: 11 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No dangerous reactions known under normal conditions of use.

### 10.2. Chemical stability

Stable under use and storage conditions as recommended in section 7.

### 10.3. Possibility of hazardous reactions

Vapors may form explosive mixture with air

### 10.4. Conditions to avoid

Heat, open flame, sparks. direct sunlight

### 10.5. Incompatible materials

Ignition sources. Acid chlorides. Acid ahydrides. Oxidizing agents. Alkali metals. Reducing agents. Acids. Bases.

### 10.6. Hazardous decomposition products

Carbon oxides (CO, CO<sub>2</sub>).

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity	: Oral: Toxic if swallowed. Dermal: Toxic in contact with skin. Inhalation:vapor: Toxic if inhaled.
Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (repeated exposure)	: May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Toxic if inhaled.
Symptoms/injuries after skin contact	: Toxic in contact with skin. Causes severe skin burns.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: Toxic if swallowed.
Chronic symptoms	: May cause damage to organs through prolonged or repeated exposure.

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### SECTION 12: Ecological information

#### 12.1. Toxicity

No additional information available

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste treatment methods : Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment. If discarded in its manufactured form, product is expected to be a hazardous waste under RCRA.

### SECTION 14: Transport information

In accordance with DOT

DOT SHIPPING NAME: : Flammable Liquid NOS

DOT HAZARD CLASS : 3

DOT LABEL(S) : Flammable Liquid

UN/NA NUMBER : 1993

Hazard labels (DOT) : 3 - Flammable liquid

Packing group (DOT) : II - Medium Danger

DOT Quantity Limitations Passenger aircraft/rail : 1 L  
(49 CFR 173.27)

DOT Quantity Limitations Cargo aircraft only (49 : 60 L  
CFR 175.75)

#### Additional information

Emergency Response Guide (ERG) Number : 131

Other information : No supplementary information available.

#### Transport by sea

No additional information available

#### Air transport

No additional information available

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

<b>TCS Fusing Liquid</b>	
All chemical substances in this product are listed in the EPA (Environment Protection Agency) TSCA (Toxic Substances Control Act) Inventory or are exempt	

SARA Section 311/312 Hazard Classes	Fire hazard Delayed (chronic) health hazard Immediate (acute) health hazard
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#### 15.2. International regulations

No additional information available.

### SECTION 16: Other information

Indication of changes : Revision 1.0: New SDS Created.

Revision date : 03/09/16

Other information : Author: MSP

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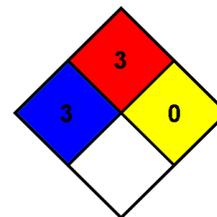
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NFPA health hazard : 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard : 3 - Liquids and solids that can be ignited under almost all ambient conditions.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



### HMIS III Rating

Health : 3\*

Flammability : 3

Physical : 0

Personal Protection :

All information, recommendations and suggestions appearing herein concerning this product are based upon data obtained from the manufacturer and/or recognized technical sources; however, Thermoplastic Comfort System, Inc. makes no warranty, representation or guarantee as to the accuracy, sufficiency, or completeness of the material set forth herein. It is the user's responsibility to determine the safety, toxicity and suitability of his/her own use, handling and disposal of the product. Since actual use by others is beyond our control, no warranty, expressed or implied, is made by Thermoplastic Comfort System, Inc. as to the effects of such use. Thermoplastic Comfort System, Inc. does not assume any liability arising out of use by others of the product referred to herein. The data in this Material Safety Data Sheet relate only to the specific material designated herein and does not relate to use in combination with any other material.